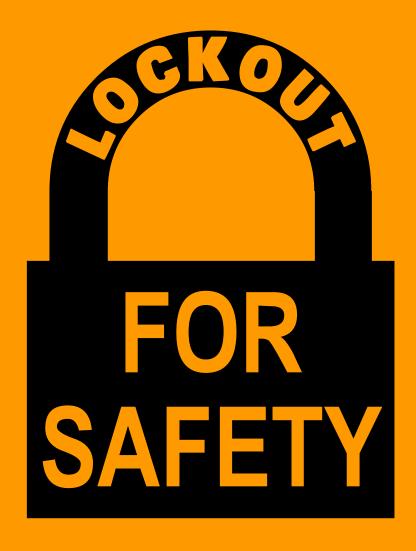
WARNING



LOCKOUT/TAGOUT BEFORE REMOVING GUARDS