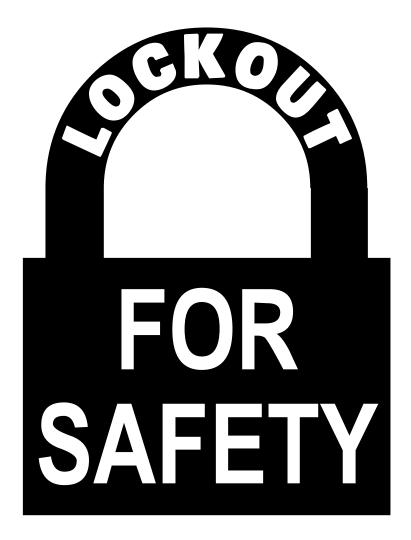


DANGER



Lockout/Tagout before removing guards.